

## PROOF OF THE REALISATION OF TURNOVER

The machine corresponding to our order no. 110 850

**GEHL'S GUERNSEY FARMS, INC.**

**Type: TAS 16/80**



**Order Value: EUR 4,155,485.00**

is ready for shipment, but will stay, upon your request, at the stores of HASSIA VERPACKUNGSMASCHINEN GmbH, D-63689 Ranstadt until presentation of acceptable NFL-test-results.

We ask you to confirm by signing this document that the machine mentioned above will be kept at your disposal and at your own risk.

Yours faithfully

HASSIA VERPACKUNGSMASCHINEN GmbH



**We confirm the above:**

June 9, 2003  
date

J. B. Hellwig  
signature of orderer

TELEPHONE  
251-8570  
AREA 262

Mr. & Mrs. EURD's

**Gerli's**®

PURCHASE ORDER  
43142

DATE

8/14/82

GUERNSEY FARMS, INC.

P.O. BOX 1004 GERMANTOWN, WI 53022-8204

DELIVER

Haas GmbH

Send separate invoice for each order immediately after making each shipment.  
Mail B. L. or express receipt for each shipment immediately. All over shipments are made on your own responsibility; we reserve the right to reject and return at your expense, material in excess of quantity ordered.

CONDITIONS

If your terms are other than stated in this order advise us.  
No charges are allowed for boxing, carting or drayage.  
We reserve the right to reject and return for full credit at your expense any material not in accordance with our specifications, or unfit for our requirements, due to errors or defects in manufacture.

SHIP TO

TERMS:

1-Haas Type TTS 16/80 Firm 15M and  
Send ref Quotation # 11-0306-00

Additions:

- Span Punch
- Registration
- Two Product Tanks
- Foot Roll Change

{ 35% down 1254190  
55% ready to ship  
10% after installation

3,583.400  
EURD's

PLEASE ACKNOWLEDGE THIS ORDER SPECIFYING SHIPPING DATE

Letter 460 60 pages

Deliver April 15 8003

GEHL GUERNSEY FARMS, INC.

INVOICE AND PACKAGES MUST BEAR OUR P. O. NUMBER

ACCOUNTS PAYABLE

# Hassia Verpackungsmaschinen GmbH



an IWKA company

Hassia Verpackungsmaschinen GmbH · P.O.Box 11 20 · D-63689 Ranstadt/GERMANY

#1

**GEHL's GUERNSEY FARMS INC.**  
**P.O. Box 1004**  
**Germantown**  
**WI 53022 - 8204**

**USA**

Ranstadt, 19th February 2002  
In Charge: Bernd von Harnier  
Unser Zeichen: VSN vH/le  
Telefon: (06041) 81-323  
Telefax: (06041) 81-213  
Email: harnier@iwka.de

## Preliminary Order Confirmation 110 850

Our quotation no.: **11 0306 00**  
Your order no.: **43142** dated: **2/14/02**

Dear Sirs,

We thank you for your confidence in our equipment and your order which we confirm based on the attached GENERAL TERMS as following:

**Machine type:** TAS 16/80  
**Order confirmation no.:** 110 850  
**Contract value:** EUR 3.993.420,00

Order as per quote 11 0306 00	EUR 3.583.400,00
Additions:	
Spare punching tool	EUR 232.300,00
Registration	EUR 21.340,00
2 product tanks	EUR 131.700,00
Lateral lid feed for fast reel change	EUR 24.680,00
<b>Total value</b>	<b>EUR 3.993.420,00</b>

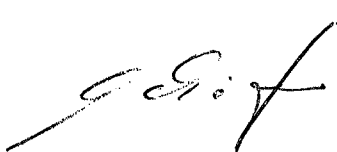
The technical and commercial order processing will take a few more days, prior to issuing our detailed order confirmation. We kindly ask for your understanding in this regard.

In order to grant a smooth order processing and secure delivery time please clarify/arrange the following:

- Providing us with approx. 10 m of each packaging material to be run on the machine for tests until March 20<sup>th</sup>, 2002 at the latest.

Looking forward to a successful co-operation, we remain  
with best regards,

**Hassia Verpackungsmaschinen GmbH**

  
i.V. Bernd von Harnier

cc: Hassia USA

FROM : LANDER

02-SEP-2002 09:30

PHONE NO. : 619 551 0315  
HASSIA VERMUK.

Sep. 05 2002 11:13AM P2  
+49 6041 81213 5.82/11

# Hassia Verpackungsmaschinen GmbH



an IWKA company

Hassia Verpackungsmaschinen GmbH · P.O.Box 1120 · D-63689 Ransstadt/GERMANY

**GEHL'S GUERNSEY FARMS, INC.**

**P. O. Box 10 04**

**N116W15970 Main Street**

**Germantown, WI 53022-8204**

**USA**

Ransstadt, 30.08.2002

Our Reference: VSN - vH/Vf

In Charge: Bernd von Harrier

Phone: +49 6041 81-323

Fax: +49 6041 81-213

E-Mail: harrier@iwka.de

## Our Order No. 110 850 - Amendment No. 2

Ladies and Gentlemen,

Based on the terms attached to our order confirmation, this is to confirm the following amendment to the above mentioned order:

According to the information we received from Hassia USA on 6/7 and 6/10/02, 8/19, 8/21/02 and 8/28/02 the order has to be modified as follows:

- Item 242024  
Further thermoforming mould for 4.0 oz to be deleted / 42,230.00 EUR
- Item 2540, Punching tool and format drawing  
no. 32 069 53 21 to be modified that multi-packs of 2, 3  
and 6 are possible.  
Multi-packs of 12 to be deleted
- Filler 1 to be equipped with two 70 ltrs. product  
containers instead of one 100 ltrs container.  
Product distribution to be fixed until 9/15/02. Add. 75,865.00 EUR
- Filler 2 to be equipped with two 70 ltrs. product  
containers instead of one 100 ltrs container.  
Product distribution to be fixed until 9/15/02. Add. 75,865.00 EUR
- Item \*5.2a-23 includes cross conveyor for connection to  
customers 4-lane conveyor.

Reduction and additions total to:

Former order value:

New order value:

109,600.00 EUR

3,993,420.00 EUR

4,102,020.00 EUR

4,114,500.00

Phone: +49(0) 60 41 / 81-0  
e-mail: hassia@iwka.de

Fax: +49(0) 60 41 / 81-244  
http://www.hassia.de

Hassia Verpackungsmaschinen GmbH  
Hergweg 19, D-63689 Ransstadt/Germany

Redner Bank, Frankfurt  
Bank code: 501 204 00  
Account No. 5515 706 600

VAT No.  
DE 51126153

Directors: Klaus Stefan Schäfer, Dipl.-Ing., Siegfried Christ, Dipl.-Ing., Wolf-Dietmar Heide, Dipl.-Ing., Peter Walter (vice)

516803 after installation

1,397,697  
2,200,000  
3,597,697

2/26/02  
4/15/03

# HASSIA USA Inc.

1210 Campus Drive West, Morganville, NJ 07751  
TEL 732-536-8770 • FAX 732-536-8850



Thursday, October 10, 2002

Mr. Mike Sowieja  
Gehl's Guernsey Farms Inc.  
P.O. Box 1004  
N111 W 15970 Main Street  
Germantown, WI 53022

RE: Order No. 110 850  
1. Format Drawings  
2. Amendment No. 3

Dear Mr. Sowieja:

In accordance with Mr. Don Lander's request, enclosed please find two (2) sets of format drawing for Gehl's. Please return one signed copy to our office.

Also enclosed please find a confirmation of modification to Order No. 110 850 (Amendment No. 3).

If you have any questions or concerns, please feel free to contact the office.

Regards,

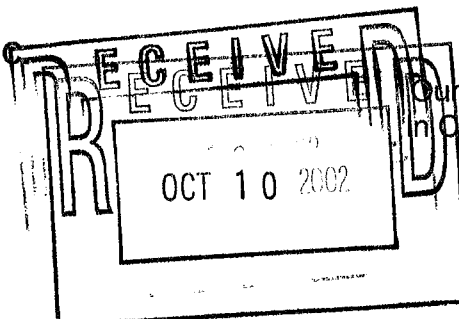
*Ginger Moltisanti*

Ginger Moltisanti

/gm

cc: Don Lander  
Encl.

GEHL'S GUERNSEY FARMS, INC  
P. O. Box 10 04  
N116W15970 Main Street  
Germantown, WI 53022-8204  
USA



Ranstadt, 04.10.2002

Our Reference: VSN – vH/vf  
In Charge: Bernd von Harnier  
Phone: +49 6041 81-323  
Fax: +49 6041 81-213  
eMail: harnier@iwka.de

## Our Order No. 110 850 - Amendment No. 3

Ladies and Gentlemen,

Based on the terms attached to our order confirmation, this is to confirm the following amendment to the above mentioned order:

According to your fax dd. 09/16/2002 the order has to be modified as follows:

1. Changes of the sealing contours with regard to the "easy opening"-effect.  
See format drawing no. 32 069 5320 "b".

**Additional costs: 3,420.00 EUR**

2. Cup switch unit for product distribution 14/10 at the pack discharge,  
pack discharge at operators side

**Additional costs: 8,160.00 EUR**

3. Product distribution was fixed according to format drawing  
no. 32 069 5320 "b".

11,580

Former order value:

4,102,920.00 EUR

New order value:

4,114,500.00 EUR  
=====

With kind regards,

**Hassia Verpackungsmaschinen GmbH**

  
Siegfried Christ

i. V.

  
Bernd von Harnier

cc: HASSIA USA, INC.

# Hassia Verpackungsmaschinen GmbH



Hassia Verpackungsmaschinen GmbH · P.O. Box 11 20 · 63689 Ranstadt/GERMANY

**GEHL'S GUERNSEY FARMS, INC.**  
**P. O. Box 10 04**  
**N116W15970 Main Street**  
**Germantown, WI 53022-8204**

**USA**

Ranstadt, 09.12.2002

Our Reference: VSN - vHM  
In Charge: Bernd von Harrier  
Phone: +49 6041 81-323  
Fax: +49 6041 81-213  
eMail: harrier@iwka.de

## **Our Order No. 110 850 - Amendment No. 4**

Ladies and Gentlemen,

Based on the terms attached to our order confirmation, this is to confirm the following amendment to the above mentioned order:

According to our supplementary quotation dd. 11/25/2002 and your fax dd. 12/02/2002 the order has to be modified as follows:

• <b>6BA002</b>	Modification of the walking beam discharge; cup handing over from the 4-line into the 2-line version	Additional costs:	<b>34,425.00 EUR</b>
• <b>4BD005</b>	One (1) product distribution pipe 16 x product A and 8 x product B	Additional costs:	<b>23,080.00 EUR</b>
• <b>4BD006</b>	One (1) product distribution pipe 12 x product A and 12 x product B	Additional costs:	<b>21,080.00 EUR</b>
• <b>4BD004</b>	One (1) product distribution pipe 14/10 on filler 2 (to be cancelled)	Reduction:	<b>18,410.00 EUR</b> <u>60,175</u>
Former order value:			<b>4,114,500.00 EUR</b>
New order value:			<b>4,174,675.00 EUR</b> =====

With kind regards,  
**Hassia Verpackungsmaschinen GmbH**

  
Klaus Stefan Schäfer

I. V.

  
Bernd von Harrier

cc: HASSIA USA, INC.

Phone: +49 (0) 60 41/81-0  
e-mail: hassia@iwka.de

Fax: +49 (0) 60 41/81-344  
http://www.hassia.de

Hassia Verpackungsmaschinen GmbH  
Hoegweg 19, 63691 Ranstadt/Germany

District court:  
Friedberg HRB 4570

VAT.No.  
DE 811126153

Directors: Klaus Stefan Schäfer, Dipl.-Ing. Siegfried Christ, Dipl.-Ing. Wolf-Dieter Hellwig, Dipl.-Ing. Peter Walter · Head Office: Ranstadt

GESAMT SEITEN 02



# HASSIA USA Inc.

1210 Campus Drive West, Morganville, NJ 07751  
TEL 732-536-8770 • FAX 732-536-8850



December 12, 2002

Mr. Mike Sowieja  
Gehl's Guernsey Farms Inc.  
P.O. Box 1004  
N111 W 15970 Main Street  
Germantown, WI 53022

**RE: HASSIA ORDER NO. 110 850  
Amendment No. 4**

Dear Mike:

In accordance with the technical details discussed, attached is our order confirmation revision.  
Please review and do not hesitate to call if you have any questions.

Sincerely,

*Don Lander*

Don Lander

DL/gm  
Encl.

**GEHL'S GUERNSEY FARMS, INC.**  
**P. O. Box 10 04**  
**N116W15970 Main Street**  
**Germantown, WI 53022-8204**  
  
**USA**

Ranstadt, 16.01.2003

Our Reference: VSN - vH/vf  
In Charge: Bernd von Harnier  
Phone: +49 6041 81-323  
Fax: +49 6041 81-213  
eMail: harnier@iwka.de

***Our Order No. 110 850 - Amendment No. 5***

Ladies and Gentlemen,

Based on the terms attached to our order confirmation, this is to confirm the following amendment to the above mentioned order:

Because of extensive order changes according to amendment no. 4 dd. 12/09/2003 we informed you recently during your visit that dates will have to be changed. Meanwhile we corrected our production schedule as follows:

1. Checkout at Hassia:  
Following 06/02/2003 or earlier
2. Prospective delivery date:  
Ex works Hassia Ranstadt week 26/2003 or earlier

Order value remains unchanged:

4,174,675.00 EUR  
=====

With kind regards,  
**Hassia Verpackungsmaschinen GmbH**

i. V.

Siegfried Christ

Bernd von Harnier

cc: HASSIA USA, INC.

**GEHL'S GUERNSEY FARMS, INC.**  
**P. O. Box 10 04**  
**N116W15970 Main Street**  
**Germantown, WI 53022-8204**

**USA**

Ranstadt, 05.06.2003

Our Reference: VSN - vH/vf  
In Charge: Bernd von Harnier  
Phone: +49 6041 81-323  
Fax: +49 6041 81-213  
eMail: harnier@iwka.de

## ***Our Order No. 110 850 - Amendment No. 6***

Ladies and Gentlemen,

Based on the terms attached to our order confirmation, this is to confirm the following amendment to the above mentioned order:

- As discussed with Gehl's Guernsey Farms, Inc., item *\*2560 Pack support in the punching tool* will not be realized in the machine and has therefore to be deleted from the specification.

Former order value: 4,174,675.00 EUR


To be deleted: 19,190.00 EUR

New order value: 4,155,485.00 EUR

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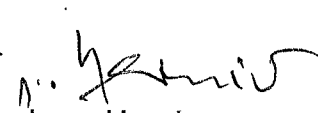
With kind regards,

**Hassia Verpackungsmaschinen GmbH**



Siegfried Christ

i. V.



Bernd von Harnier

cc: HASSIA USA, INC.

## M A C H I N E   A C C E P T A N C E   T E S T

According to the order confirmation No. 110 850 and the items listed below the machine is found to be acceptable.

### Test criteria:

- Soundness of design and construction
- Quality of workmanship (e. g. welds, fit, finish, etc.)
- Mechanical components (i. e. make, model, etc.)
- Dimensional check (e. g. part sizes, clearance, etc.)
- Safeties (e. g. general doors, air vent, etc.)
- Change over and maintenance procedures
- Decibel level
- Vibration, unusual noises
- Mounting and physical connections
- Proper functionality of all components
- Simulation of complete electrical control systems with faults
- Execute 5 five-minute-test-runs
- Quality samples will be taken and inspected (e. g. thickness of cup walls, vacuum chamber testing, peel force shall be consistent across all 12 lanes)
- Demonstration of body stock and lid stock change
- Demonstration of PLC-features

NFL testing will be carried out as scheduled in the week of June 9, 2003.

*Bud Heeg*

*Michael Souvignier*

*6/5/03 Ranstadt*

Place and Date

Place and Date

For: HASSIA Verpackungsmaschinen GmbH

For: Gehl's Guernsey Farms, Inc.

Ranstadt, 23.06.2003

**GEHL'S GUERNSEY FARMS, INC.**  
**P. O. Box 10 04**  
**N116W15970 Main Street**  
**Germantown, WI 53022-8204**

**USA**

Our Reference: VSN - vH/vf  
In Charge: Bernd von Harnier  
Phone: +49 6041 81-323  
Fax: +49 6041 81-213  
eMail: harnier@iwka.de

**Our Order No. 110 850 - Amendment No. 7**

Ladies and Gentlemen,

Based on the terms attached to our order confirmation, this is to confirm the following amendment to the above mentioned order:

As per eMail dd. June 9<sup>th</sup>, 2003, the machine HASSIA TAS 16/80 will stay upon receipt of positive NFL test results at Hassia's premises.

Up to now, the following time table is estimated:

Week of June 30: Preliminary NFL test results

Week of July 21 : Final NFL test results

Provided that the test results are positive, the machine will be dismantled, packed and crated so that on

August 4<sup>th</sup>, 2003 the machine could be shipped ex works Hassia Ranstadt

Order value remains unchanged: 4,155,485.00 EUR

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With kind regards,  
**Hassia Verpackungsmaschinen GmbH**

  
Klaus Stefan Schäfer

i. V.

  
Bernd von Harnier

cc: HASSIA USA, INC.